

**ASSEMBLY INSTRUCTION**  
**ITEM#: A101006400**



For any questions or issues about our product

Call Sunjoy Customer Service

**1(866) 578-6569**

Country of Origin: CHINA

## Safety Information

- Two people are required for this assembly.
- Some parts may contain sharp edges. Wear protective gloves.
- When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to equipment. Please read all instructions before assembly and usage.



**CAUTION:** Do not climb on top of the gazebo. Falling off the gazebo can result in serious injury.

**NOTICE:** For outdoor use



**DANGER:** This unit is heavy! Do not assemble this item alone.



**WARNING:** Do not leave the gazebo where there is a risk of high wind, as possible damage will occur to the structure.



**WARNING:** Keep all flame and heat sources away from this gazebo fabric. This Gazebo is made with fabric that meets CPAI-84 specifications for flame resistance. It is not fire proof. The fabric will burn if left in continuous contact with any flame source. The application of any foreign substance to the gazebo fabric may render the flame-resistant properties ineffective.

## Warranty: 1 Year

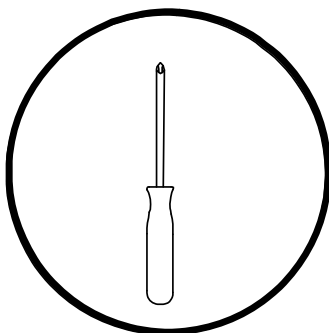
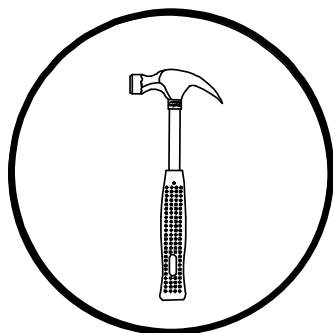
### WHAT IS COVER?

The limited warranty is extended to the original purchaser and applies to material and manufacturer's defect provided the item is maintained with care and used only for personal, residential purposes.

### IMPORTANT

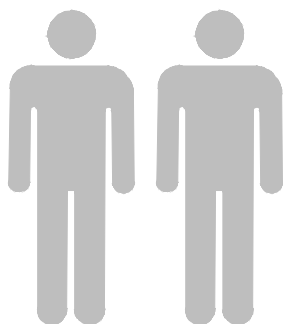
KEEP THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE.

## TOOLS NEEDED

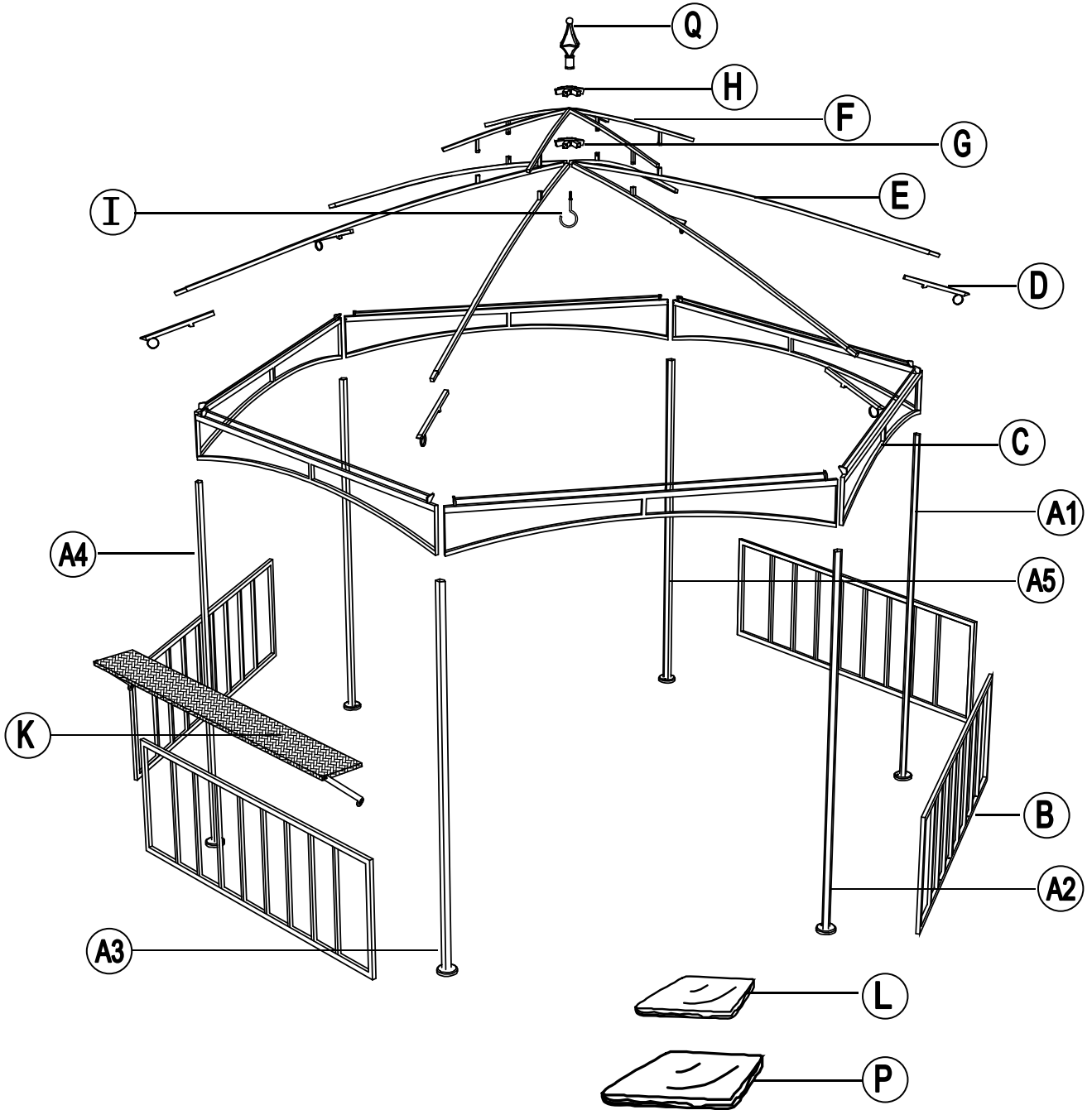


## IMPORTANT

**How many people needed for the installation work**



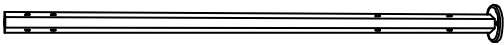
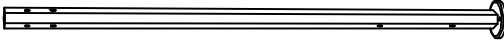
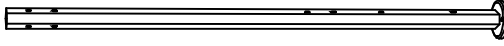
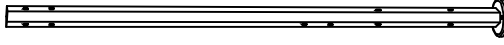






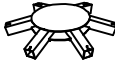






# EXPLODED DRAWING



Country of Origin: CHINA

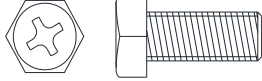
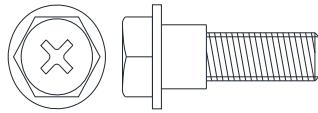

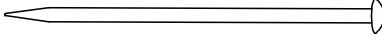

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## Parts List

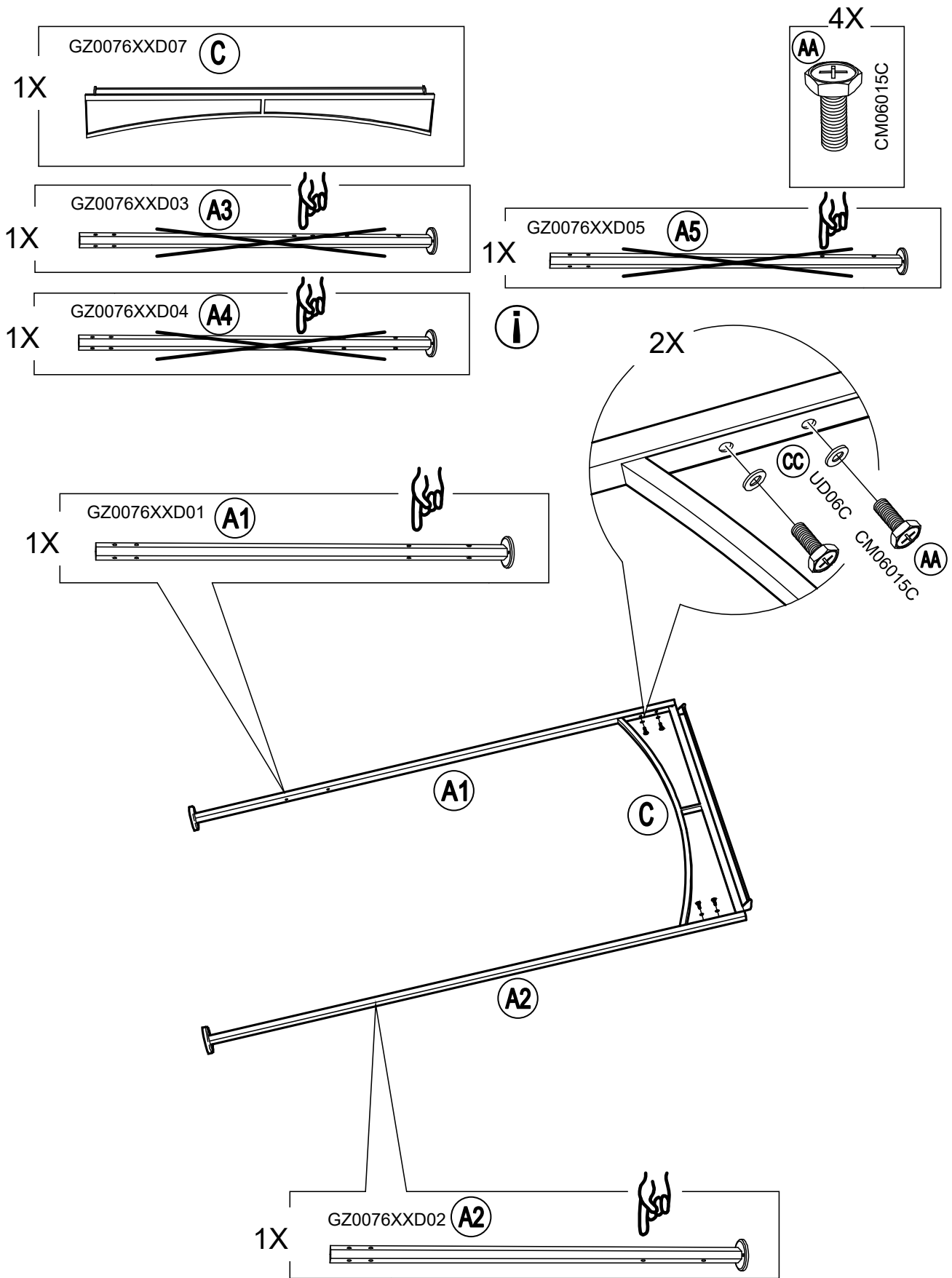
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A1	GZ0076XXD01	Post 1	1	
A2	GZ0076XXD02	Post 2	2	
A3	GZ0076XXD03	Post 3	1	
A4	GZ0076XXD04	Post 4	1	
A5	GZ0076XXD05	Post 5	1	
B	GZ0076XXD06	Fence Panel	4	
C	GZ0076XXD07	Frame	6	
D	GZ0076XXD08	Slant Beam End For Big Roof	6	
E	GZ0076XXD09	Slant Beam For Big Roof	6	
F	GZ0076XXD10	Slant Beam For Small Roof	6	
G	GZ0076XXD11	Big Top Connector	1	
H	GZ0076XXD12	Small Top Connector	1	
I	GZ0076XXD13	Hook	1	
K	GZ0076XXD14	Shelf	1	
L	GZ0076XXD15	Small Canopy	1	
P	GZ0076XXD16	Large Canopy	1	
Q	GZ0076XXD17	Finial	1	

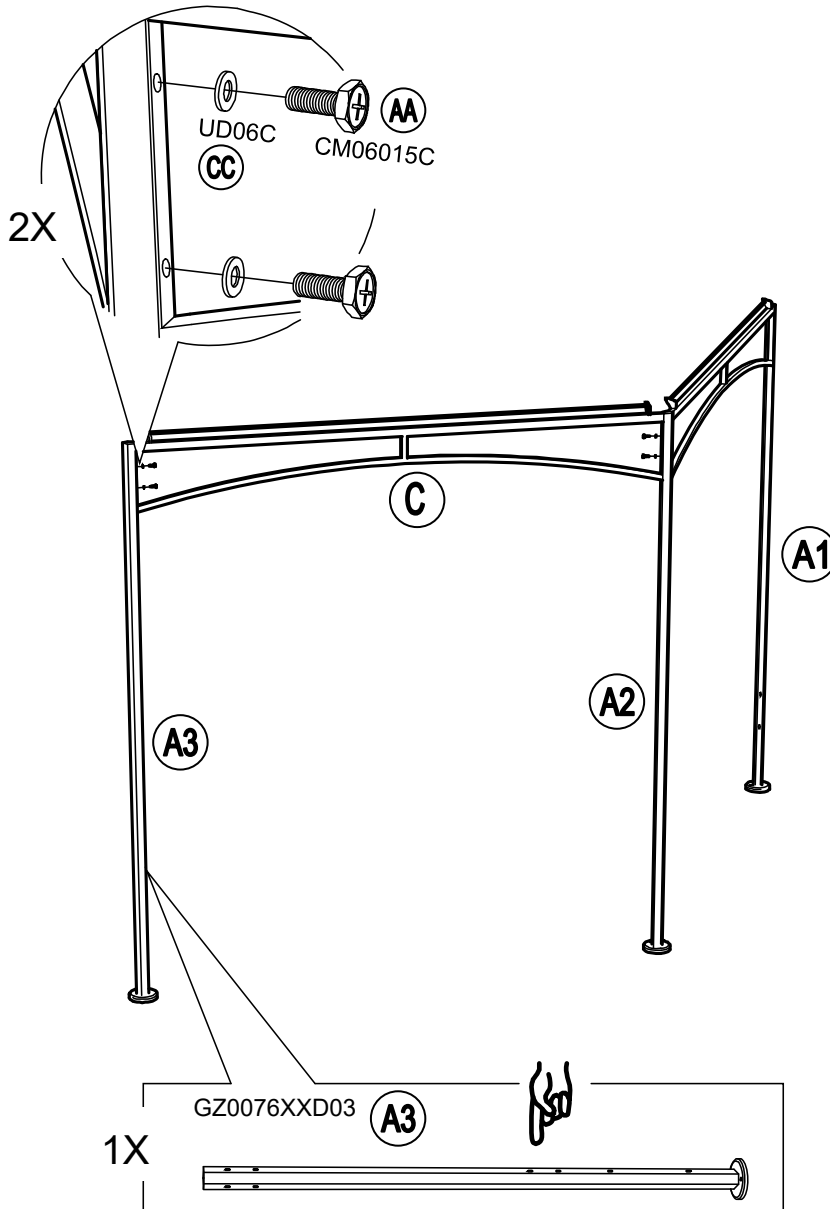
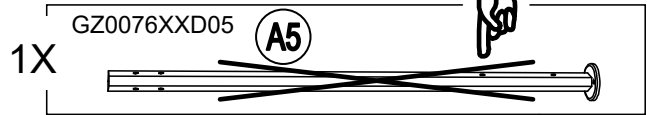
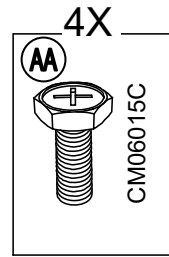
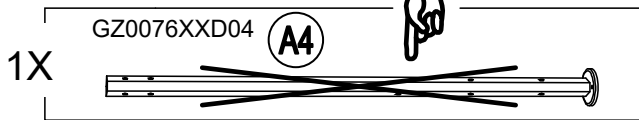
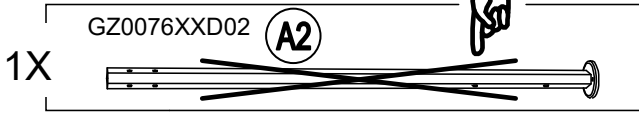
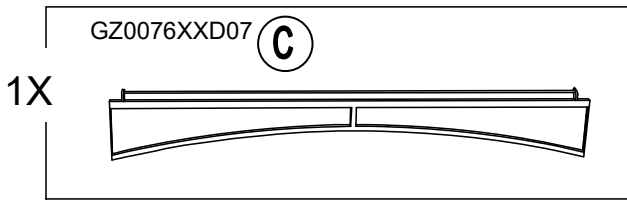
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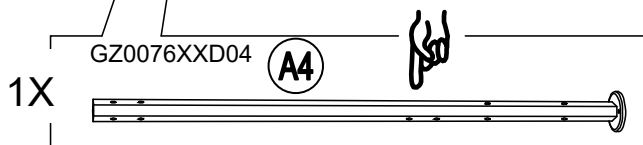
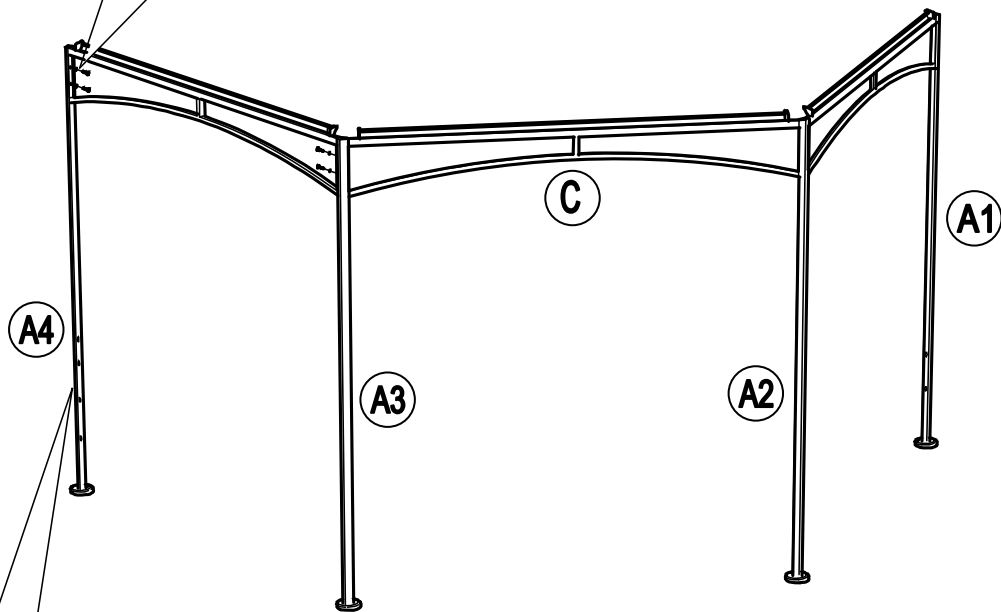
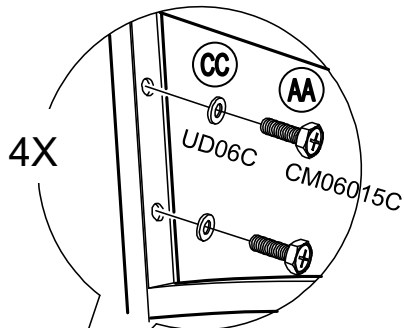
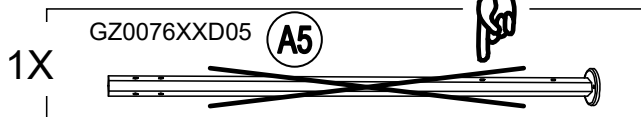
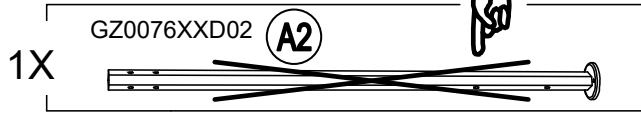
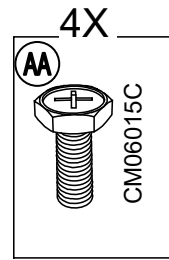
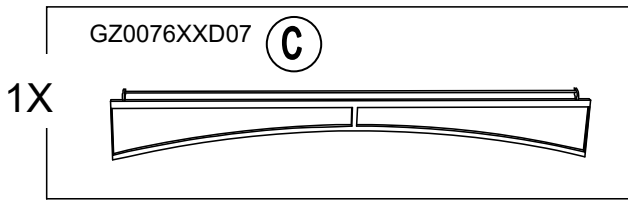
Hardware Pack				
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AA	CM06015C	Bolt M6 X 15	46	 <p>Actual Size</p>
BB	GZ0076XXD18	Bolt M6 X 15	2	 <p>Actual Size</p>
CC	UD06C	Flat Washer M6	46	 <p>Actual Size</p>
DD	DD08260C	Stake Dia. 8 X 260	6	
Z	W10D	Wrench M6	2	

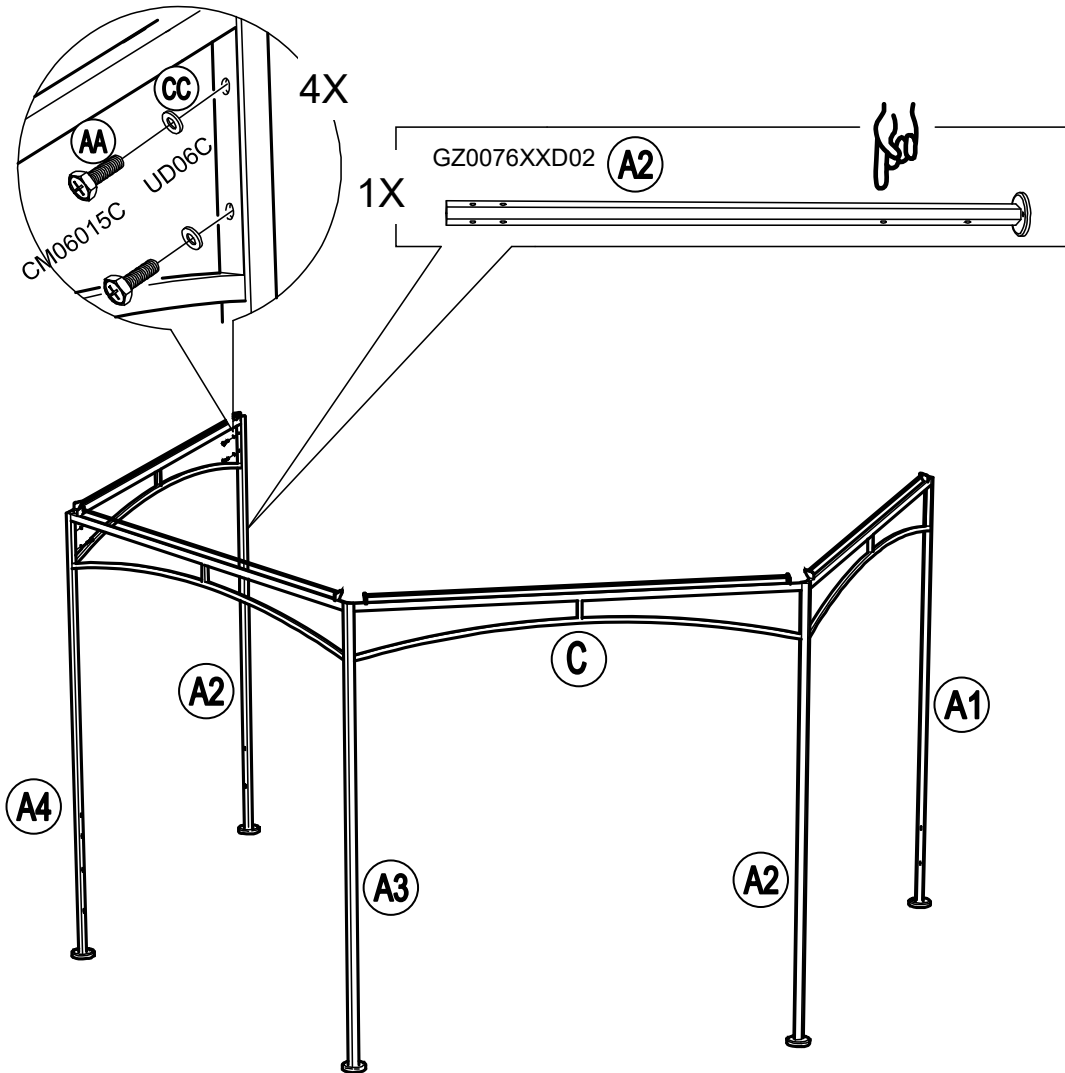
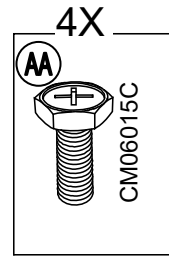
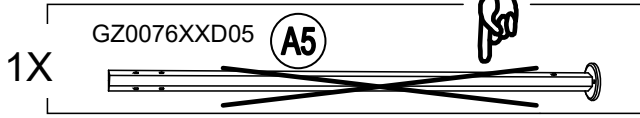
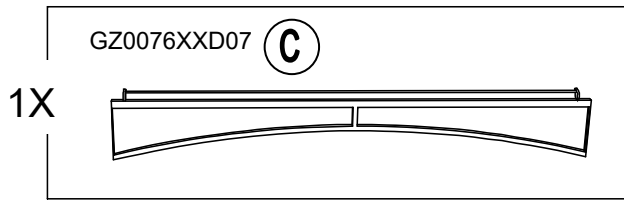
# STEP 1: Assembly of Frame

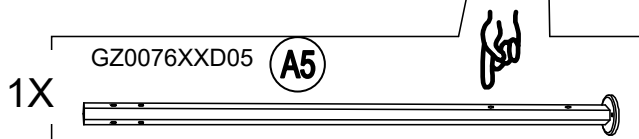
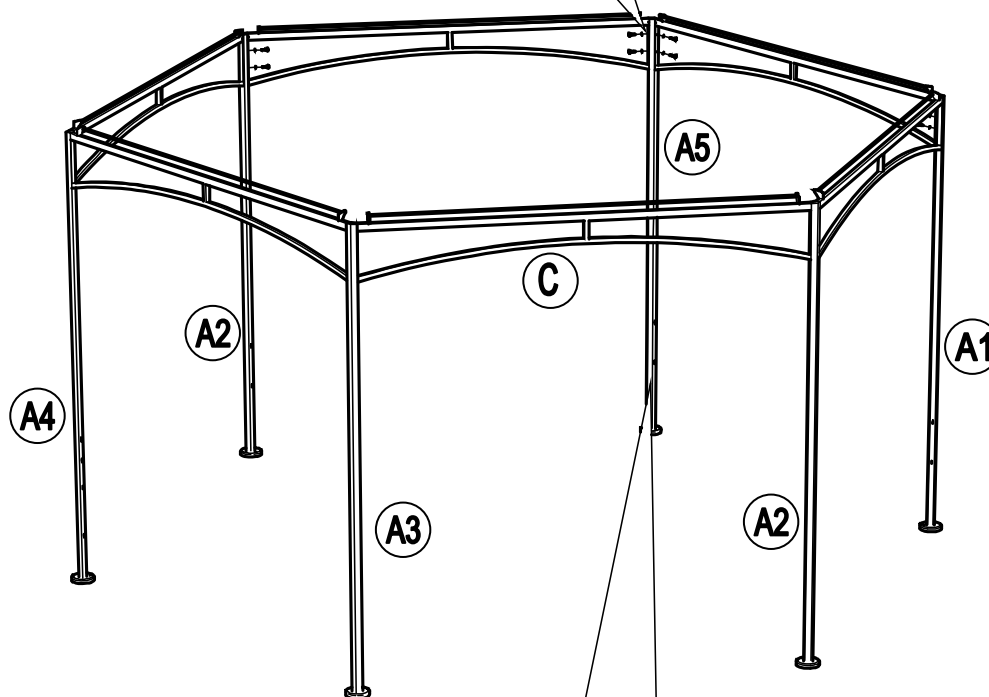
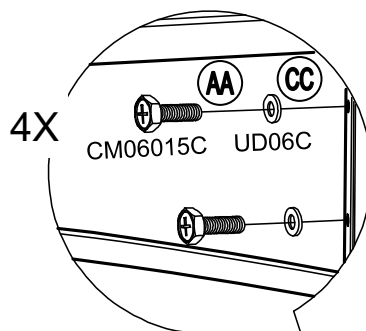
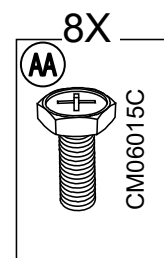
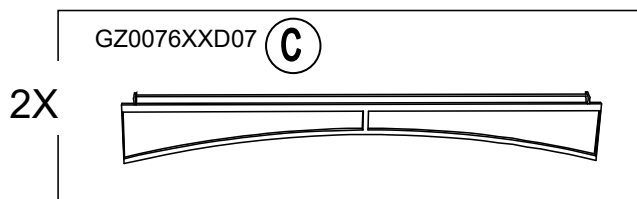




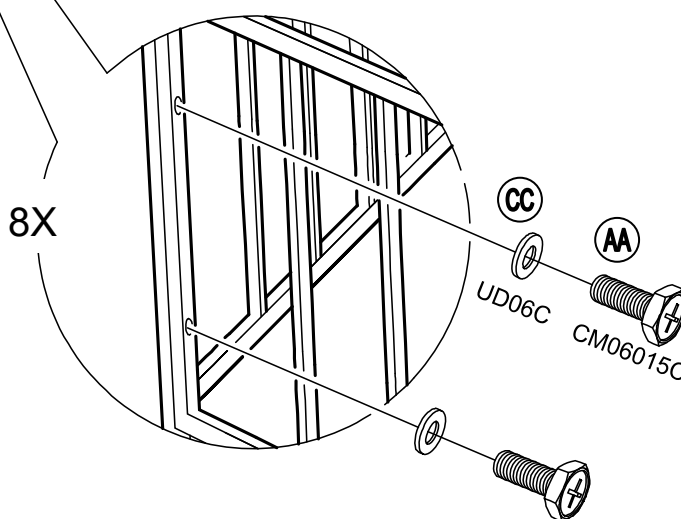
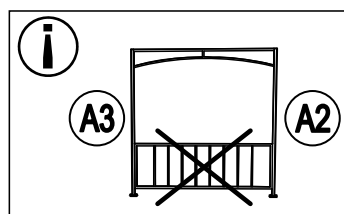
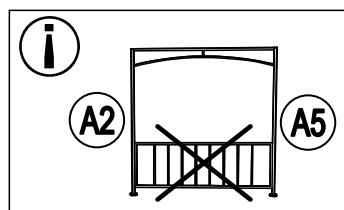
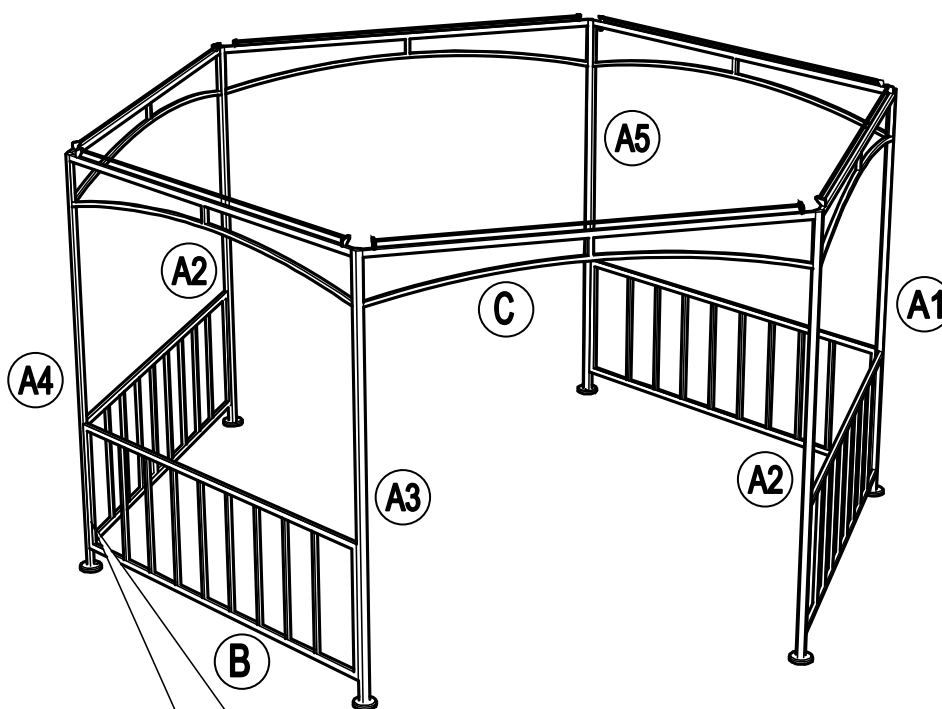
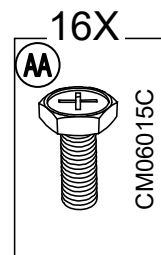
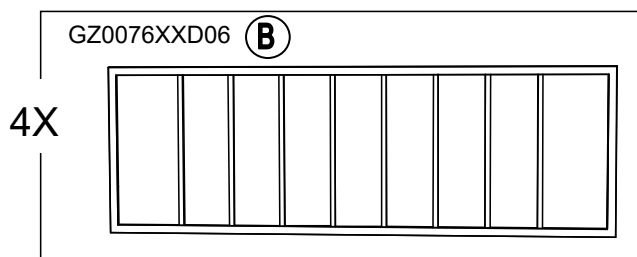




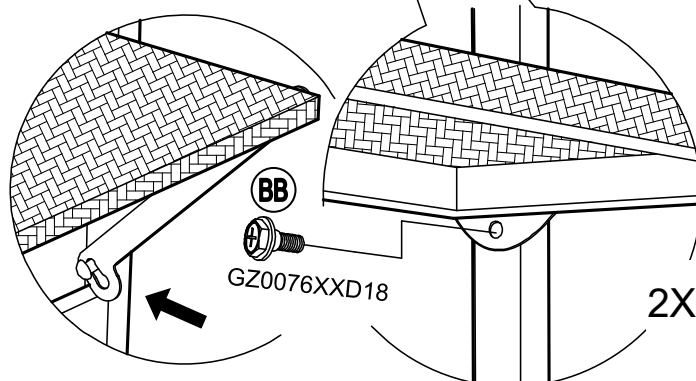
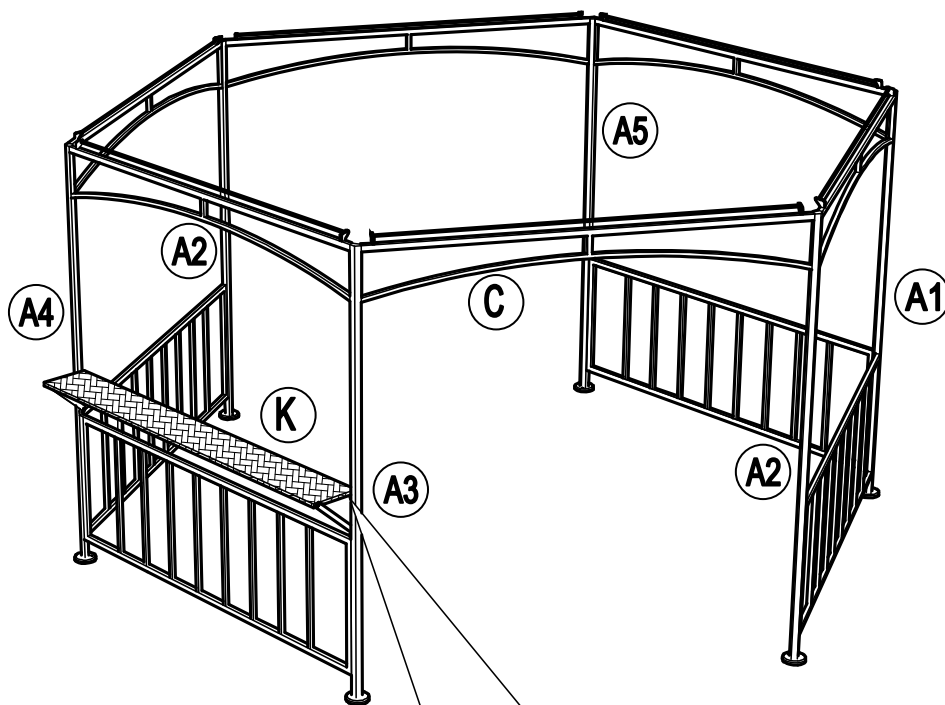
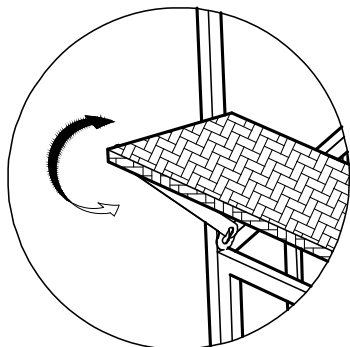
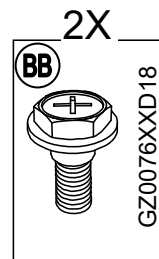
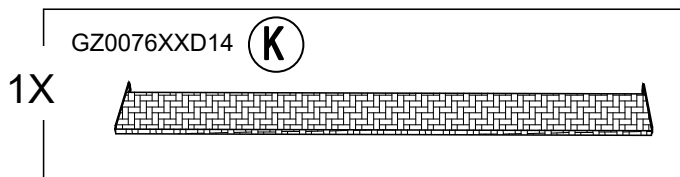




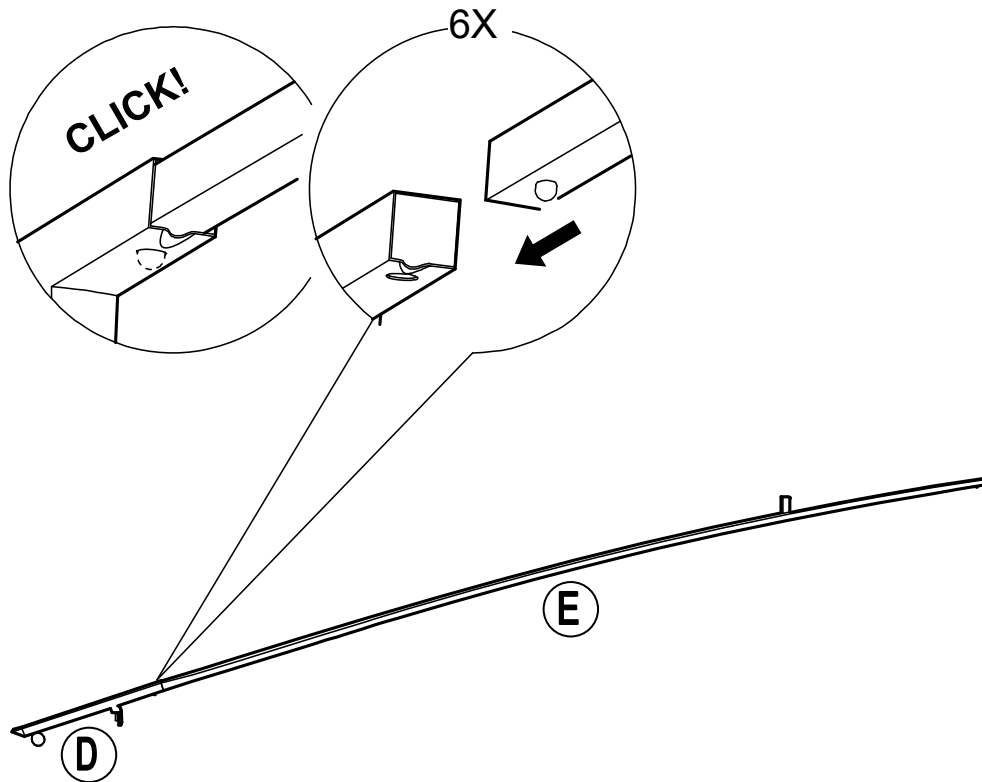
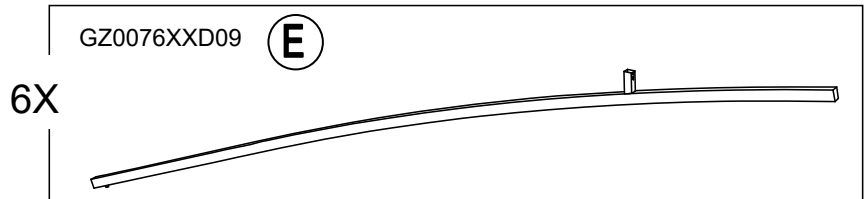
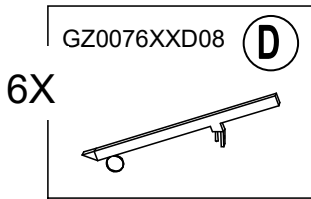
### STEP 2: Assembly of Fence Panel



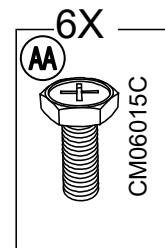
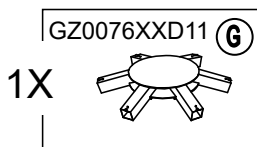
### STEP 3: Assembly of Shelf



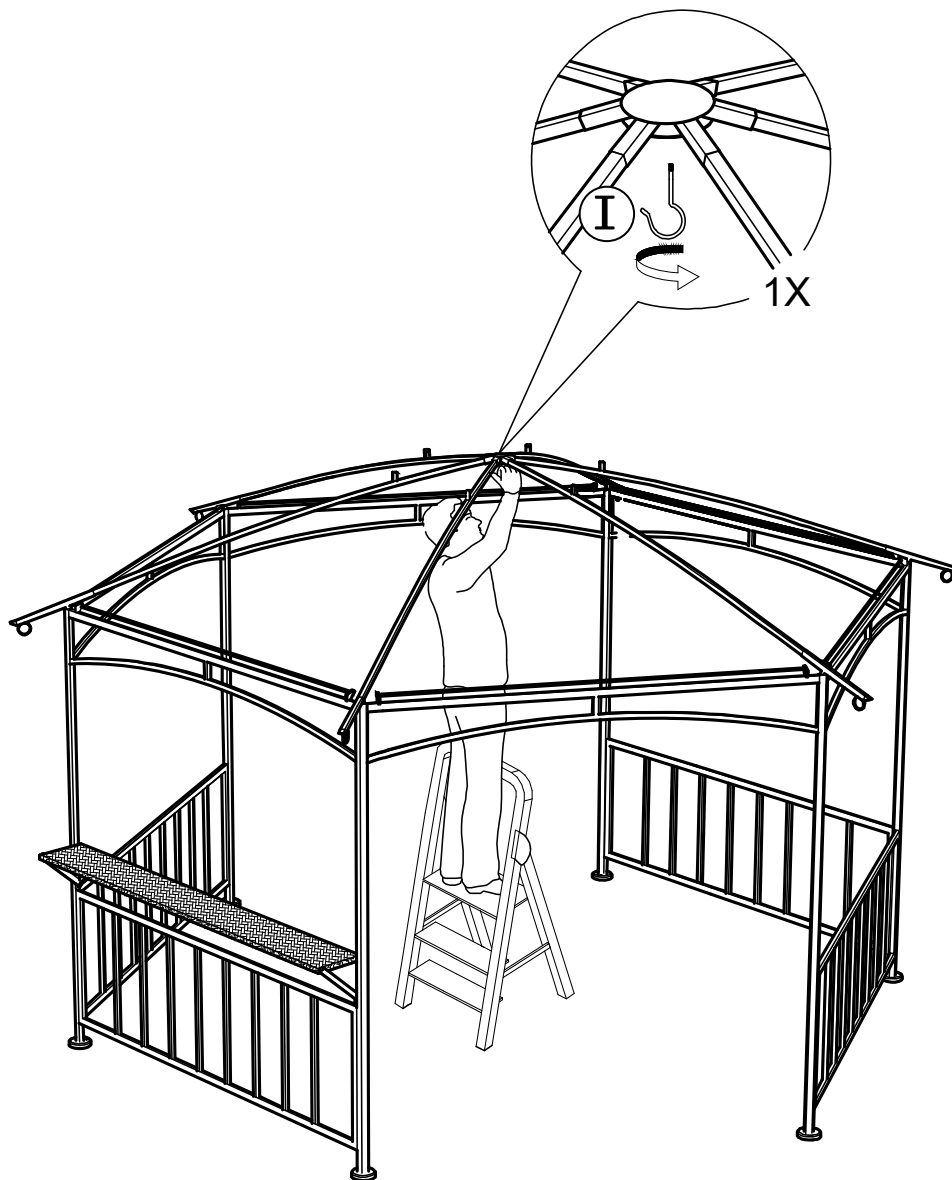
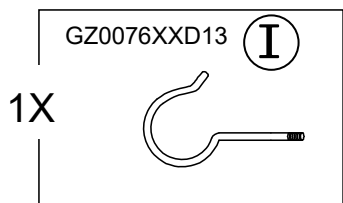
**STEP 4: Assembly of Slant Beam End For Big Roof**



# STEP 5: Assembly of Slant Beam For Big Roof

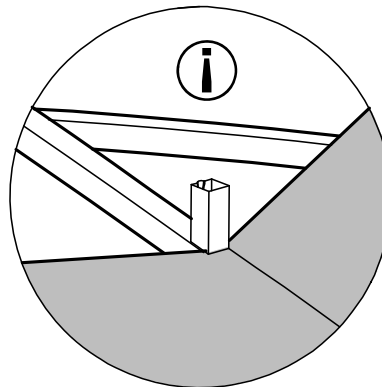
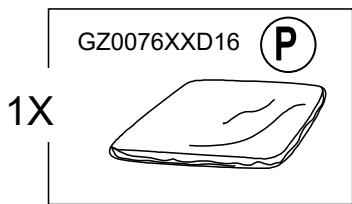


**STEP 6: Assembly of Hook**

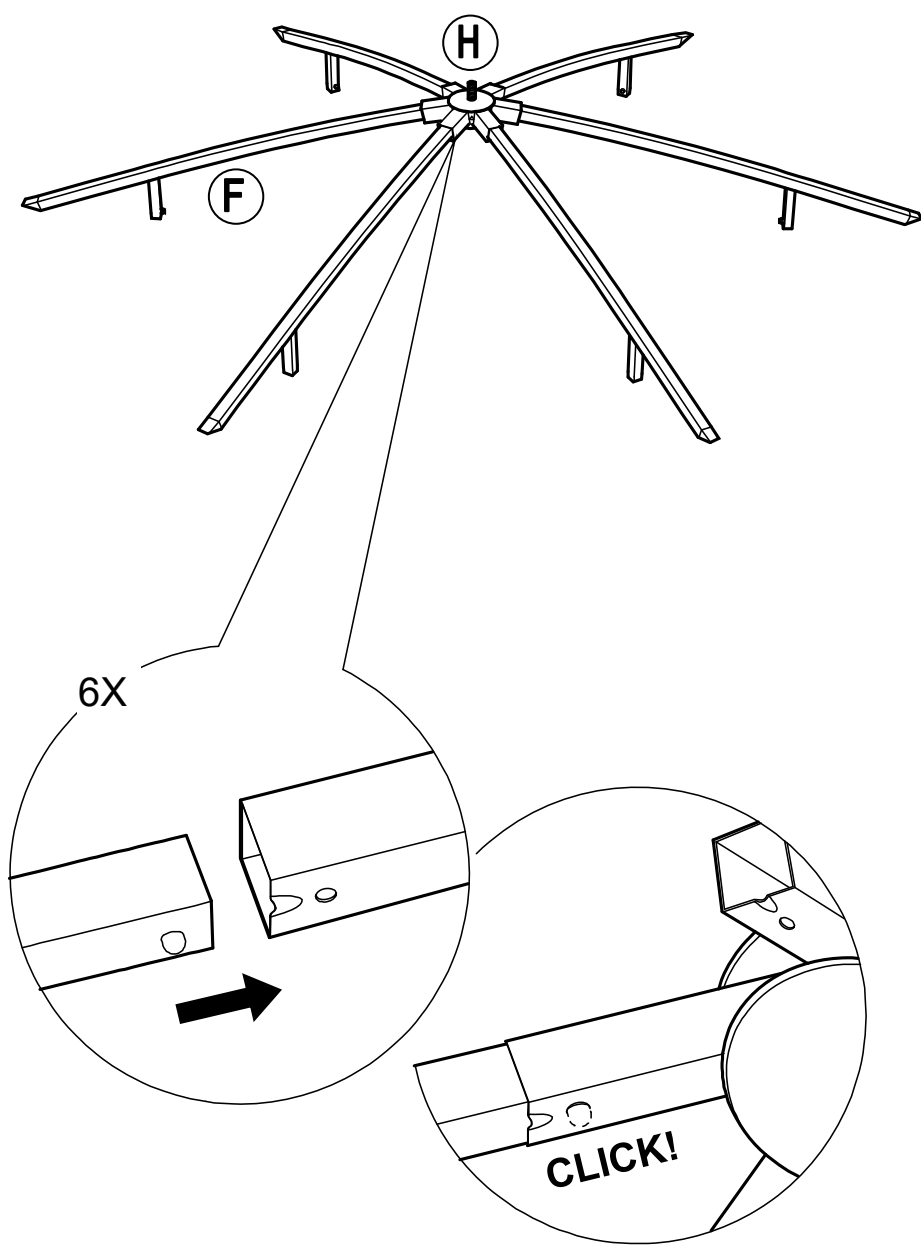
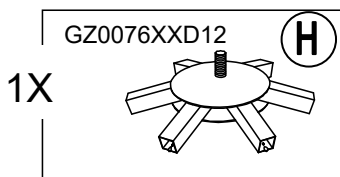
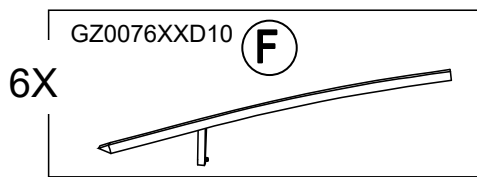




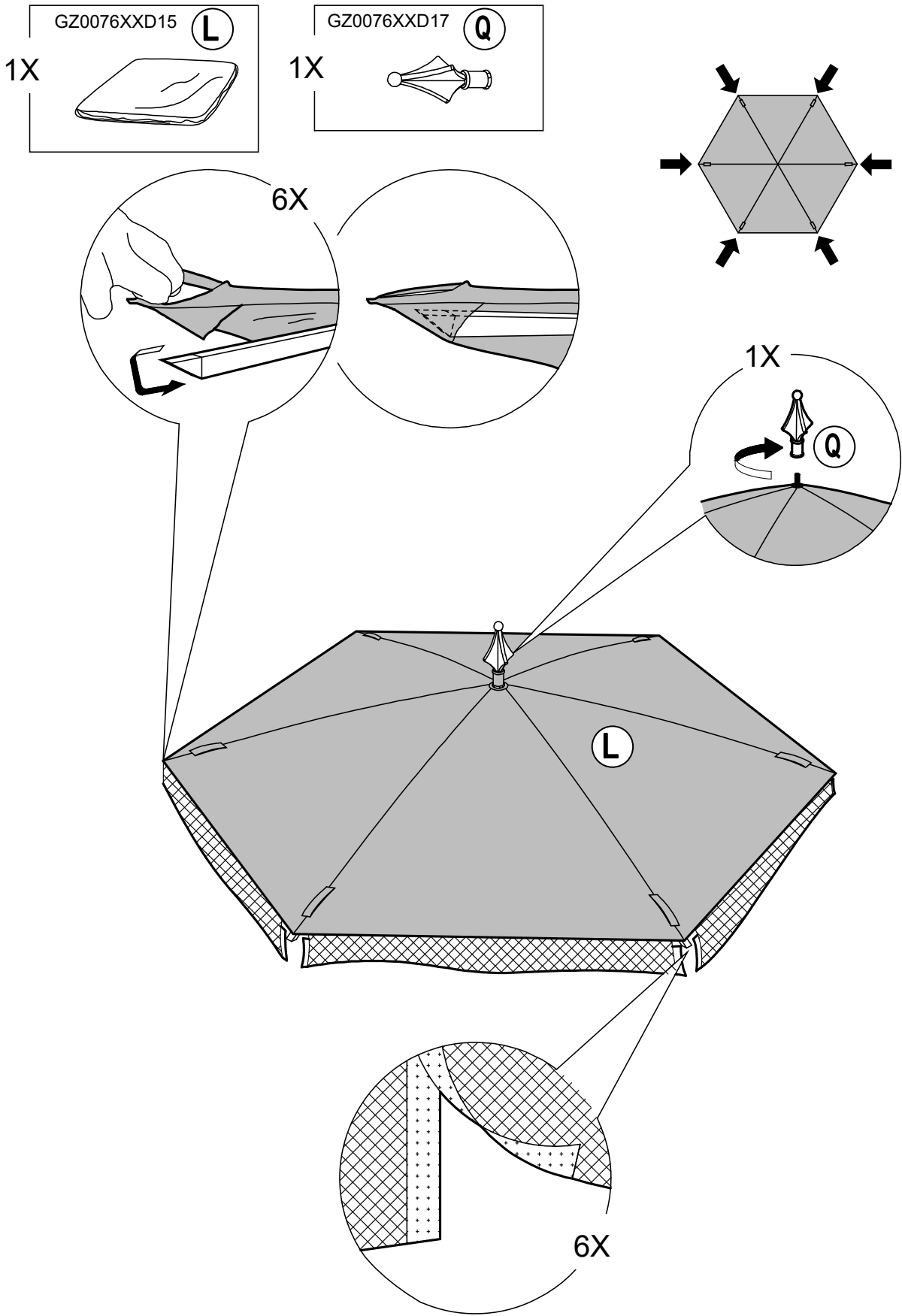
# STEP 7: Put Large Canopy On Big Roof



### STEP 8: Assembly of Slant Beam For Small Roof



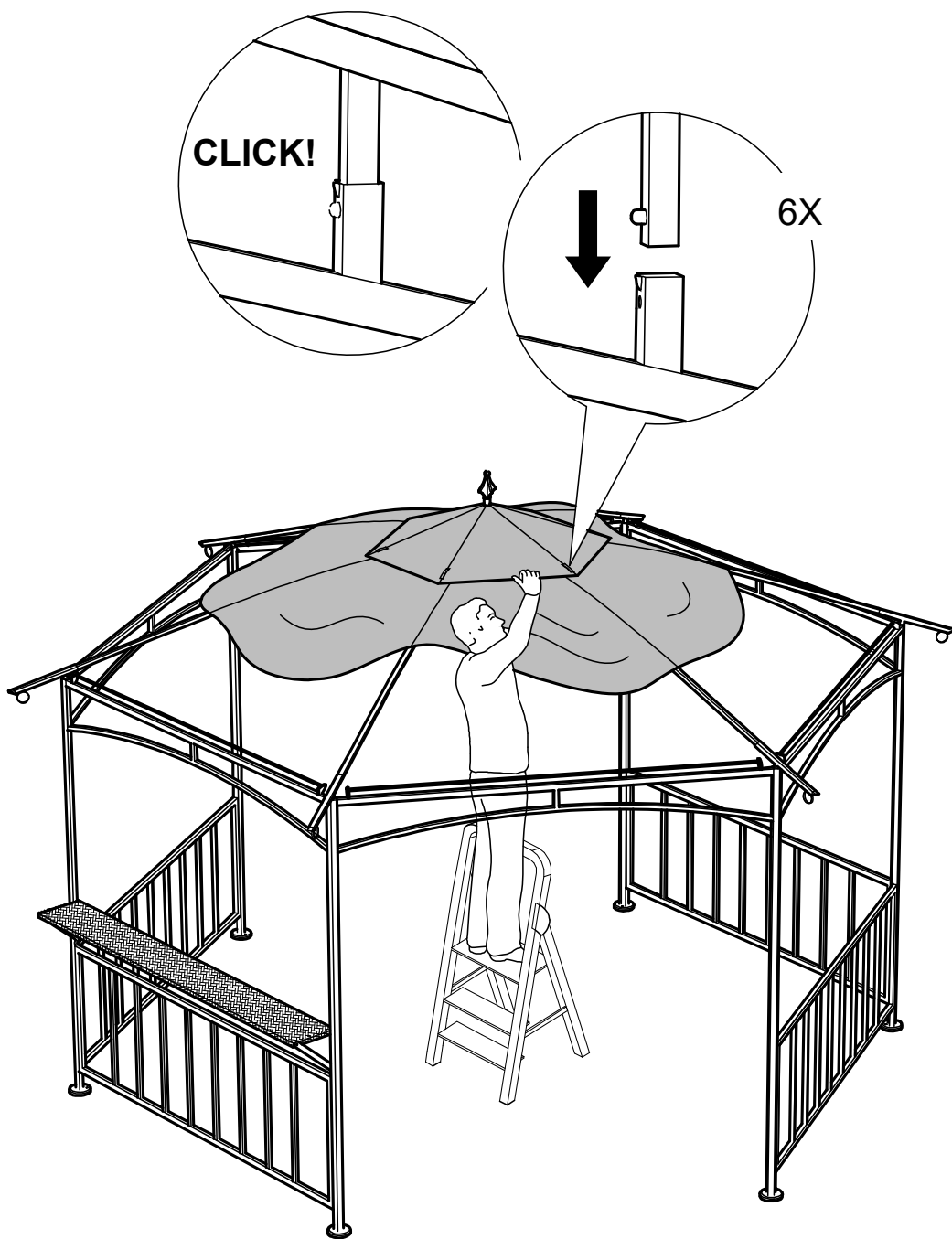
# STEP 9: Assembly of Small Canopy And Finial



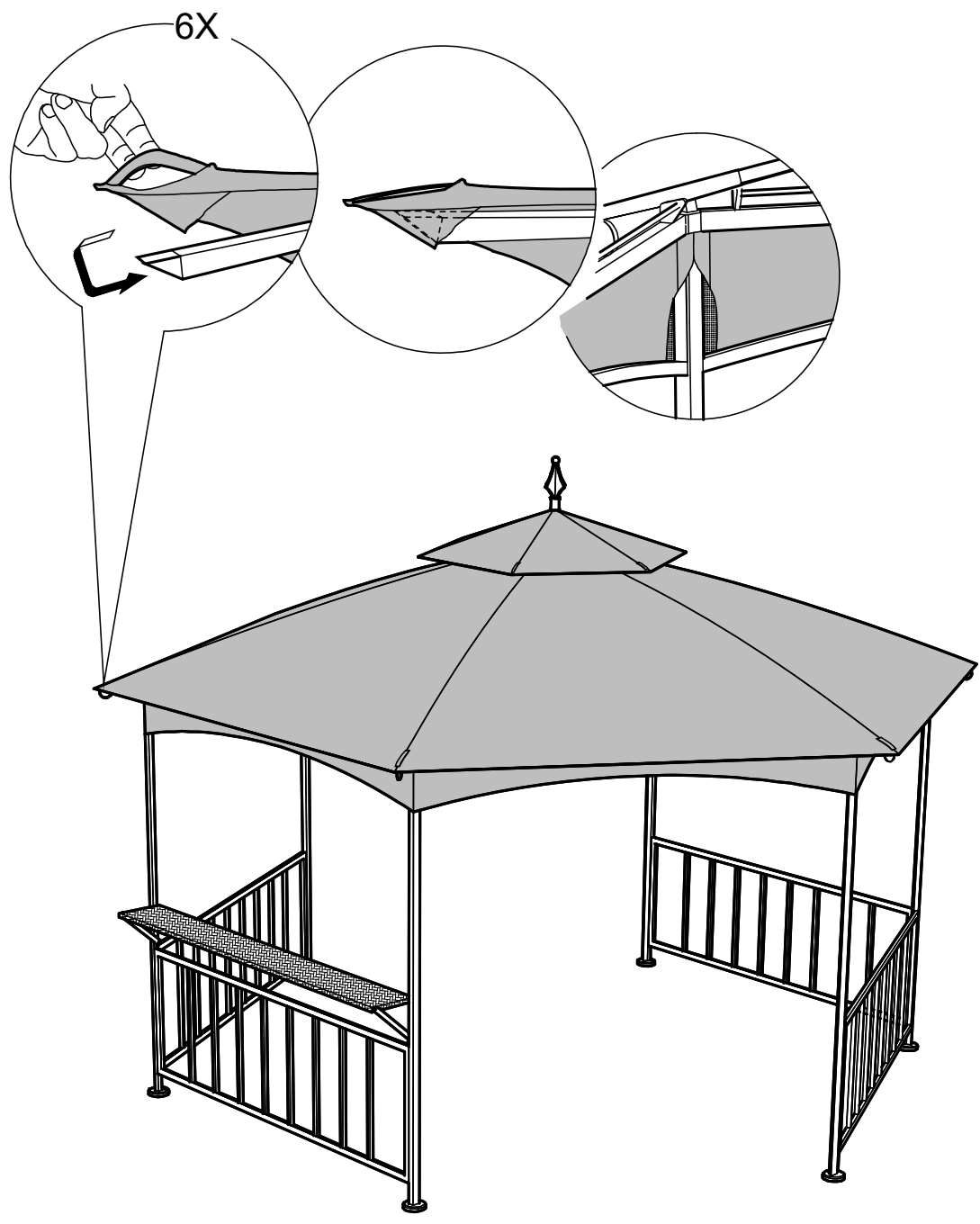
Country of Origin: CHINA

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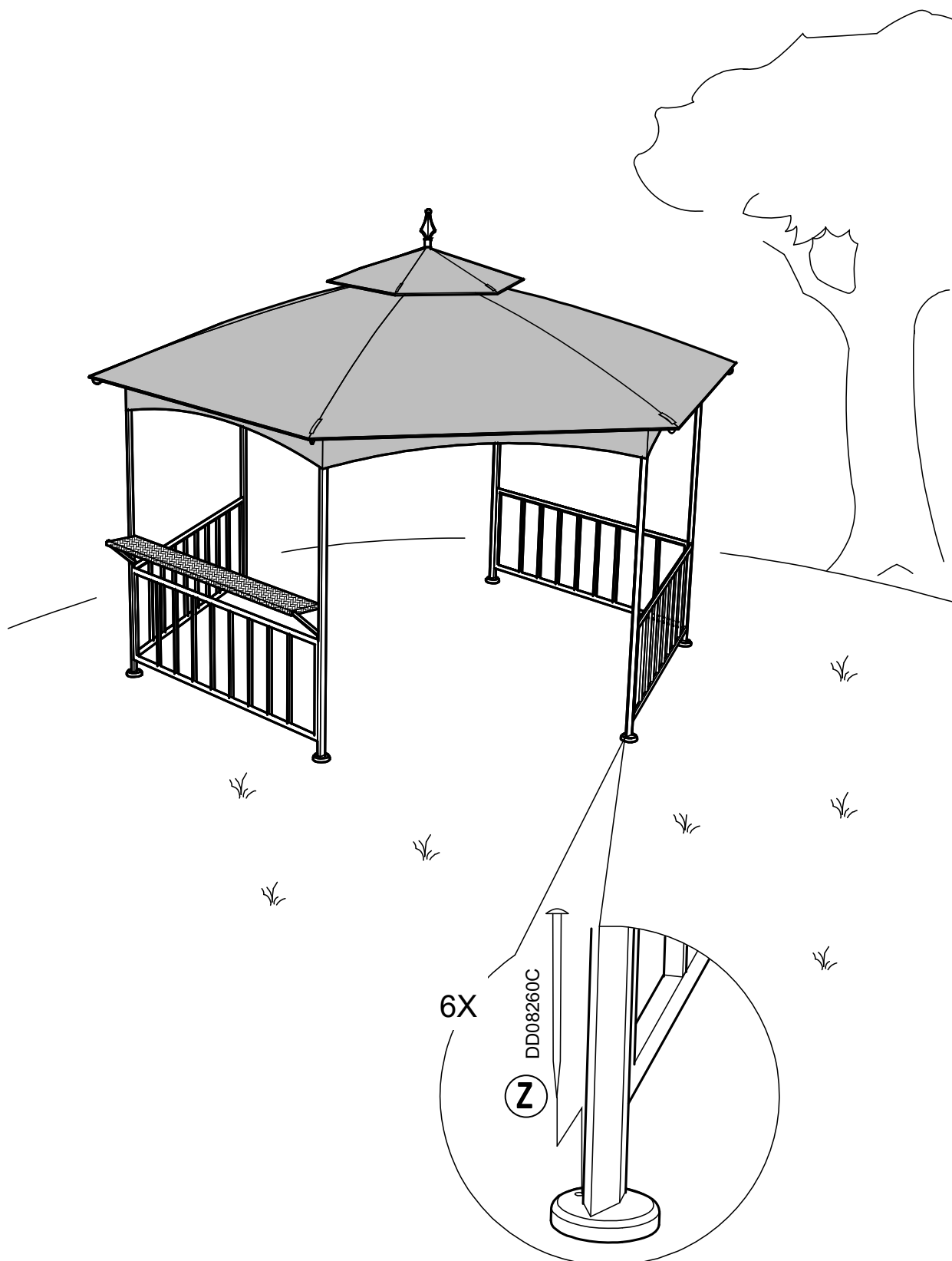
**STEP 10: Assembly of Small Roof**



**STEP 11: Assembly of Large Canopy**



**STEP 12: Assembly of Stake**



Country of Origin: CHINA

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## Care and Maintenance

- Our steel components for garden accessories and furniture are treated with rust inhibiting paint that protects it from rusting. However, due to the nature of steel, surface oxidation (rusting) will occur once these protective coatings are scratched. This is not a defect and thus not covered by the warranty.
- To minimize this condition, we recommend care when assembling & handling the product to prevent scratching the paint. Should any scratching or damage occur, we recommend immediate touch-up with rust inhibiting paint.
- Surface rust can also be easily removed with a very light application of common cooking oil. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping on to deck or patio and caused damaging stains, which may be difficult to remove. This can be prevented if the above-mentioned measures are taken to keep the product from oxidizing.
- Periodically check and ensure that all bolts are well-tighten during use

## Limited Manufacturer's Warranty

Sunjoy Group warrants to the original purchaser that this item is free from defects in workmanship and materials for a period of **1 year** from the date of purchase, provided the item was factory-sealed at the time of purchase and is maintained with care and used only for personal, residential purposes. Should any manufacturing defect arise within this warranty period, Sunjoy Group will replace (at our option) any defective merchandise or parts upon proof of purchase; however, transportation and delivery costs, as well as payments to a third party for assembly or disassembly of the item, remain the responsibility of the purchaser. A purchaser of an "open box," previously-returned, or "clearance" item, as well as original purchasers outside of the warranty period, may obtain replacement parts from Sunjoy Group for products in current production, at nominal cost.

## Exclusions:

Items used for commercial, contract, or other non-residential purposes, or items damaged due to acts of nature, vandalism, misuse, or improper assembly are not covered in the warranty. Corrosion or rusting of hardware is not covered. Proof of purchase (dated register receipt) is required for warranty claims. Warranty is to the original purchaser and is non-transferable. Any replacement of warranted items will be in the original style and color, or a similar style and color